What is claimed is:

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- 1. A warning system with vibration for an automotive vehicle comprising:
 - a sensing section detecting operational states of the vehicle;
 - a wheel actuator variably adjusting road wheel speed of a road wheel; and
 - a control unit configured to be connected electrically to the sensing section and the wheel actuator, for automatically controlling fluctuations in the road wheel speed to generate vibrations in the vehicle based on the operational states of the vehicle.
 - 2. The warning system as claimed in claim 1, wherein:
 - the control unit comprises a deviation determination section programmed to determine a degree of lane deviation of the vehicle from a current driving lane based on the operational states of the vehicle and to determine whether there is a possibility of lane deviation of the vehicle based on the degree of lane deviation; and the control unit produces fluctuations in the road wheel speed to generate vibrations in the vehicle, when it is determined that there is a possibility of lane deviation of the vehicle.
 - 3. The warning system as claimed in claim 2, wherein:
 - the wheel actuator regulates wheel torque applied to the road wheel for variably adjusting the road wheel speed; and
- 25 the control unit comprises a wheel torque control section programmed to control fluctuations in the wheel torque to control the fluctuations in the road wheel speed.
 - 4. The warning system as claimed in claim 3, wherein:

the wheel actuator comprises a hydraulic modulator hydraulically connected to a wheel brake cylinder at the road wheel for regulating braking torque applied to the road wheel.

- 5. The warning system as claimed in claim 3, wherein: the wheel actuator comprises a driving torque controller regulating driving torque applied to the road wheel.
 - 6. The warning system as claimed in claim 3, wherein:
- the sensing section detects a vehicle speed; and the wheel torque control section controls the fluctuations in the wheel torque to generate vibrations in the vehicle based on the vehicle speed.
- 7. The warning system as claimed in claim 6, wherein:
 - a period of the fluctuations in the wheel torque is determined based on at least one of the vehicle speed and the degree of lane deviation of the vehicle.
- 20 8. The warning system as claimed in claim 7, wherein: the period of the fluctuations in the wheel torque is decreased with increasing vehicle speed.
 - 9. The warning system as claimed in claim 7, wherein:
- the period of the fluctuations in the wheel torque is decreased with increasing degree of lane deviation of the vehicle.
 - 10. The warning system as claimed in claim 6, wherein:
- an amplitude of the fluctuations in the wheel torque is determined based on at least one of the vehicle speed and the degree of lane deviation of the vehicle.

11. The warning system as claimed in claim 10, wherein: the amplitude of the fluctuations in the wheel torque is increased with increasing vehicle speed.

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- 12. The warning system as claimed in claim 10, wherein: the amplitude of the fluctuations in the wheel torque is increased with increasing degree of lane deviation of the vehicle.
- 13. The warning system as claimed in claim 6, wherein: which individual wheel torque applied to each road wheel of the vehicle is fluctuated is determined based on at least one of the vehicle speed and the degree of lane deviation of the vehicle.
- 14. The warning system as claimed in claim 13, wherein: the wheel torque control section produces fluctuations in both wheel torques applied to rear road wheels, if the vehicle speed exceeds a predetermined threshold speed or the degree of lane deviation of the vehicle exceeds a predetermined threshold degree.

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- 15. The warning system as claimed in claim 3, wherein: the wheel torque control section produces fluctuations in wheel torque applied to a road wheel at one of left and right sides of the vehicle where the deviation determination section determines that there is a possibility of lane deviation of the vehicle.
- 16. The warning system as claimed in claim 15, wherein: the wheel torque control section produces fluctuations in wheel torque applied to a rear road wheel.

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17. The warning system as claimed in claim 3, wherein:

the wheel torque control section controls individually wheel torque applied to each road wheel independently of manual operation of wheel torque.

5 18. The warning system as claimed in claim 2, wherein:

the control unit comprises a rumble strip determination section programmed to determine whether a road wheel of the vehicle is passing on a rumble strip with road irregularities continuously provided on a road shoulder; and

the control unit controls the fluctuations in the road wheel speed based on the determination by the rumble strip determination section.

19. The warning system as claimed in claim 18, wherein:

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the control unit inhibits producing fluctuations in the road wheel speed, when it is determined that a road wheel of the vehicle is passing on a rumble strip with road irregularities continuously provided on a road shoulder.

20 20. The warning system as claimed in claim 18, wherein: the sensing section detects a wheel acceleration of a road wheel; and the rumble strip determination section determines that the road wheel is passing on a rumble strip with road irregularities continuously provided on a road shoulder, when fluctuations in the wheel acceleration are periodic with an amplitude greater than a threshold acceleration during a duration longer than a threshold duration.

21. The warning system as claimed in claim 2, wherein:

the sensing section detects a vehicle speed, a heading angle of the vehicle with reference to a direction of the current driving lane, a

lateral displacement of the vehicle with reference to a central position of the current driving lane, and a curvature of the current driving lane;

the deviation determination section determines a future lateral displacement estimate of the vehicle from the central position of the current driving lane as a degree of lane deviation of the vehicle based on the vehicle speed, the heading angle, the lateral displacement, and the curvature of the current driving lane; and

the deviation determination section determines that there is a possibility of lane deviation of the vehicle when the future lateral displacement estimate exceeds a predetermined lane deviation warning threshold displacement.

22. The warning system as claimed in claim 2, wherein:

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the deviation determination section determines whether there is a possibility of imminent lane deviation of the vehicle based on the degree of lane deviation; and

the control unit comprises a deviation prevention section programmed to control a yawing moment applied to the vehicle in a direction opposite to a direction of a potential lane deviation when it is determined that there is a possibility of imminent lane deviation of the vehicle.

23. The warning system as claimed in claim 22, wherein:

the deviation prevention section produces a wheel torque difference between a left side and a right side of the vehicle to control the yawing moment.

24. The warning system as claimed in claim 23, wherein:

the deviation prevention section produces a wheel torque difference between a left rear road wheel and a right rear road wheel to control

the yawing moment when a desired yawing moment is smaller than a predetermined threshold yawing moment.

- 25. The warning system as claimed in claim 22 further comprising:
- a steering actuator operatively associated with a steering shaft and connected electrically to the control unit for regulating an additional steering torque to produce the yawing moment.
- 26. The warning system as claimed in claim 22, wherein:

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- the sensing section detects a vehicle speed, a heading angle of the vehicle with reference to a direction of the current driving lane, a lateral displacement of the vehicle with reference to a central position of the current driving lane, and a curvature of the current driving lane;
- the deviation determination section determines a future lateral displacement estimate of the vehicle from the central position of the current driving lane as a degree of lane deviation of the vehicle based on the vehicle speed, the heading angle, the lateral displacement, and the curvature of the current driving lane; and
- the deviation determination section determines that there is a possibility of imminent lane deviation of the vehicle when the future lateral displacement estimate exceeds a predetermined lane deviation prevention threshold displacement.
- 25 27. The warning system as claimed in claim 26, wherein:
 - the deviation determination section determines that there is a possibility of lane deviation of the vehicle when the future lateral displacement estimate exceeds a predetermined lane deviation warning threshold displacement; and

the predetermined lane deviation prevention threshold displacement is greater than the predetermined lane deviation warning threshold displacement.

- 5 28. The warning system as claimed in claim 1, wherein: the wheel actuator regulates wheel torque applied to the road wheel for variably adjusting the road wheel speed; and the control unit comprises a wheel torque control section programmed to control fluctuations in the wheel torque to control the fluctuations in the road wheel speed.
 - 29. A warning system with vibration for an automotive vehicle comprising:

sensing means for detecting operational states of the vehicle; wheel actuating means for variably adjusting road wheel speed of a road wheel; and

control means for automatically controlling fluctuations in the road wheel speed to generate vibrations in the vehicle based on the operational states of the vehicle.

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30. A method of warning with vibration for an automotive vehicle comprising:

detecting operational states of the vehicle;

determining a degree of lane deviation of the vehicle from a current driving lane based on the operational states of the vehicle;

determining whether there is a possibility of lane deviation of the vehicle based on the degree of lane deviation; and

producing fluctuations in a road wheel speed to generating vibrations in the vehicle when it is determined that there is a possibility of lane deviation of the vehicle.

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